



185HR Laminate and Prepreg

185HR is a proprietary, high performance resin system with a Tg >170°C for multilayer Printed Wiring Board (PWB) applications where maximum thermal performance and reliability are required. 185HR laminate and prepreg products are manufactured using Isola's patented technology, reinforced with electrical grade (E-glass) glass fabric. This system delivers a 340°C decomposition temperature, a lower Z-axis expansion and offers lower loss compared to competitive products in this space.

The 185HR system is also laser fluorescing and UV blocking for maximum compatibility with Automated Optical Inspection (AOI) systems, optical positioning systems and photoimageable solder mask imaging.

www.isola-group.com/products/185HR

ORDERING INFORMATION:

Contact your local sales representative or visit www.isola-group.com for further information.

Isola Group
3100 West Ray Road
Suite 301
Chandler, AZ 85226
Phone: 480-893-6527
Fax: 480-893-1409
info@isola-group.com

Isola Asia Pacific (Hong Kong) Ltd.
Unit 3512 - 3522, 35/F
No. 1 Hung To Road, Kwun Tong,
Kowloon, Hong Kong
Phone: 852-2418-1318
Fax: 852-2418-1533
info.hkg@isola-group.com

Isola GmbH
Isola Strasse 2
D-52348 Düren, Germany
Phone: 49-2421-8080
Fax: 49-2421-808164
info-dur@isola-group.com

High Performance

185HR Data Sheet

Tg 170, Td 340
Dk 4.01, Df 0.020
/21 /24 /26 /98 /99
/101 /126

Features

- High Thermal Performance
 - ▶ Tg: 170°C (DSC) (Base Laminate)
 - ▶ Td: 340°C (TGA @ 5% wt loss)
 - ▶ Low CTE for reliability
- T260: 60 minutes
- T288: >15 minutes
- Lead-free Compatible and RoHS Compliant
- UV Blocking and AOI Fluorescence
 - ▶ High throughput and accuracy during PCB fabrication and assembly
- Superior Processing
 - ▶ Closest to conventional FR-4 processing
- Core Material Standard Availability
 - ▶ Thickness: 0.002" (0.05 mm) to 0.060"/0.062" (1.5 mm)
 - ▶ Available in full size sheet or panel form
- Prepreg Standard Availability
 - ▶ Roll or panel form
 - ▶ Tooling of prepreg panels available
- Copper Foil Type Availability
 - ▶ Standard HTE Grade 3
 - ▶ RTF (Reverse Treat Foil)
- Copper Weights
 - ▶ ½, 1 and 2 oz (18, 35 and 70 µm) available
 - ▶ Heavier copper available upon request
 - ▶ Thinner copper foil available upon request
- Glass Fabric Availability
 - ▶ Standard E-glass
 - ▶ Square weave glass fabric available
- Industry Approvals
 - ▶ IPC-4101C /21 /24 /26 /98 /99 /101 /126
 - ▶ UL – File Number E41625
 - ▶ Qualified to UL's MCIL Program

185HR Specifications

Property	Typical Values				
			Units	Test Method	
	Typical Value	Specification	Metric (English)	IPC-TM-650 (or as noted)	
Glass Transition Temperature (Tg) by DSC	170	170-200	°C	2.4.25	
Decomposition Temperature (Td) by TGA @ 5% weight loss	340	–	°C	ASTM D3850	
T260	60	–	Minutes	ASTM D3850	
T288	>15	–	Minutes	ASTM D3850	
CTE, Z-axis	A. Pre-Tg B. Post-Tg	AABUS –	ppm/°C	2.4.24	
CTE, X-, Y-axes	A. Pre-Tg B. Post-Tg	AABUS –	ppm/°C	2.4.24	
Z-axis Expansion (50-260°C)	2.7	–	%	2.4.24	
Thermal Conductivity	0.4	–	W/mK	ASTM D5930	
Thermal Stress 10 sec @ 288°C (550.4°F)	A. Unetched B. Etched	Pass	Pass Visual	Rating	2.4.13.1
Dk, Permittivity (Laminate & prepreg as laminated) Tested at 50% resin	A. @ 100 MHz (HP4285A) B. @ 1 GHz (HP4291A) C. @ 2 GHz (Bereskin Stripline) D. @ 5 GHz (Bereskin Stripline) E. @ 10 GHz (Bereskin Stripline)	4.13 4.04 4.01 3.88 3.88	5.4 – – – –	–	2.5.5.3 2.5.5.9 2.5.5.5 2.5.5.5 2.5.5.5
Df, Loss Tangent (Laminate & prepreg as laminated) Tested at 50% resin	A. @ 100 MHz (HP4285A) B. @ 1 GHz (HP4291A) C. @ 2 GHz (Bereskin Stripline) D. @ 5 GHz (Bereskin Stripline) E. @ 10 GHz (Bereskin Stripline)	0.0158 0.0192 0.0200 0.0235 0.0236	0.035 – – – –	–	2.5.5.3 2.5.5.9 2.5.5.5 2.5.5.5 2.5.5.5
Volume Resistivity	A. 96/35/90 B. After moisture resistance C. At elevated temperature	– 3.0x10 ⁹ 7.0x10 ⁹	1.0x10 ⁶ – 1.0x10 ³	MΩ-cm	2.5.17.1
Surface Resistivity	A. 96/35/90 B. After moisture resistance C. At elevated temperature	– 3.0x10 ⁶ 2.0x10 ⁸	1.0x10 ⁴ – 1.0x10 ³	MΩ	2.5.17.1
Dielectric Breakdown	>50	–	kV	2.5.6	
Arc Resistance	115	60	Seconds	2.5.1	
Electric Strength (Laminate & prepreg as laminated)	54 (1350)	30 (750)	kV/mm (V/mil)	2.5.6.2	
Comparative Tracking Index (CTI)	3 (175-249)	–	Class (Volts)	UL-746A ASTM D3638	
Peel Strength	A. Low profile copper foil and very low profile – all copper weights >17 microns B. Standard profile copper 1. After thermal stress 2. At 125°C (257°F) 3. After process solutions	1.14 (6.5) – 1.25 (7.0) 1.25 (7.0) 1.14 (6.5)	0.70 (4.0) – 0.80 (4.5) 0.70 (4.0) 0.55 (3.5)	N/mm (lb/inch)	2.4.8 2.4.8.2 2.4.8.3 – –
Flexural Strength	A. Lengthwise direction B. Crosswise direction	97,100 54,100	–	lb/inch ²	2.4.4
Tensile Strength	A. Lengthwise direction B. Crosswise direction	53,337 35,678	–	lb/inch ²	–
Young's Modulus	A. Grain direction B. Fill direction	3770 3337	–	ksi	ww
Poisson's Ratio	A. Grain direction B. Fill direction	0.172 0.155	–	–	xx
Moisture Absorption	0.15	–	%	2.6.2.1	
Flammability (Laminate & prepreg as laminated)	V-0	–	Rating	UL 94	
Max Operating Temperature	130	UL Cert	°C	–	

The data, while believed to be accurate and based on analytical methods considered to be reliable, is for information purposes only. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.

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